

Date: Monday, 09/02/2009 8:26:39 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HEAT OUTLET DEFLECTOR
 Job Number : 45604
 Estimate Number : 12167
 P.O. Number :
 This Issue : 09/02/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D34723
 Drawing Number : D3472 REV.A
 Project Number : N/A
 First Issue : / / Type : SMALL / MED FAB Drawing Revision : A
 Previous Run : 44619 Material :
 Due Date : 16/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : est. rev A 06.02.03 new issue EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MS2025737200

Piano Hinge



Comment: Qty.: 0.3150 f(s)/Unit Total: 0.3150 f(s)

MS20257-3-7200 Hinge batch: 11-101334

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut hinge MS20257-3-7200 as per dwg D3472

2- Drill holes as per dwg D3472

20 C. Sink 4 holes per dwg D3472

3- Deburr

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: G-A

5.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

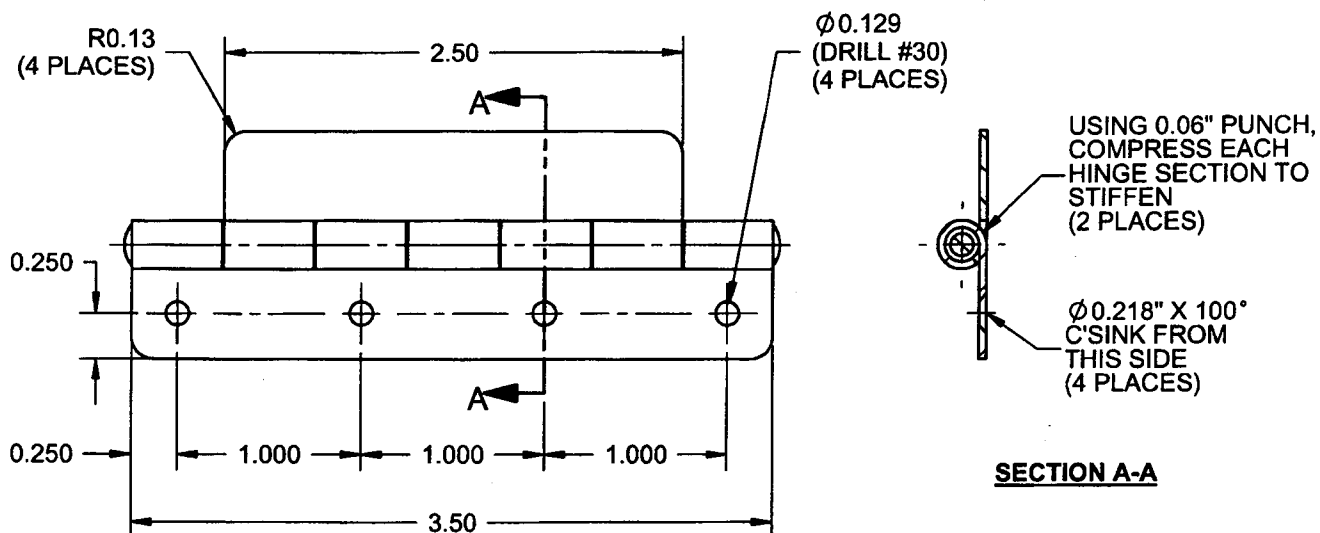
Job Completion



MF
09-04-08

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3472	REV. A SHEET 3 OF 4
DATE 06.01.17		TITLE HEAT OUTLET DEFLECTOR	SCALE 1:1

06.04.03 *[Signature]***D3472-3 HINGE****NOTES:**

- 1) MAKE FROM MS20257-3 HINGE, MODIFIED AS SHOWN
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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